

TURN & COLOUR

Colouring Wax Crayons in 12 colours

Main features

- Twistable system
- Plastic body
- Round lead
- No sharpening needed
- Extra clean

Process and Controls

2 Steps assembly process

- Production of the leads and plastic parts
- Automatic final assembly

Laboratory controls

- Colour ability
- Breaking strength of the lead
- Twist torque of the lead
- 1m drop test

Production controls

Control after each step of the production :

- Color and strength of the lead
- Plastic parts dimensions

Final control by statistical pick up :

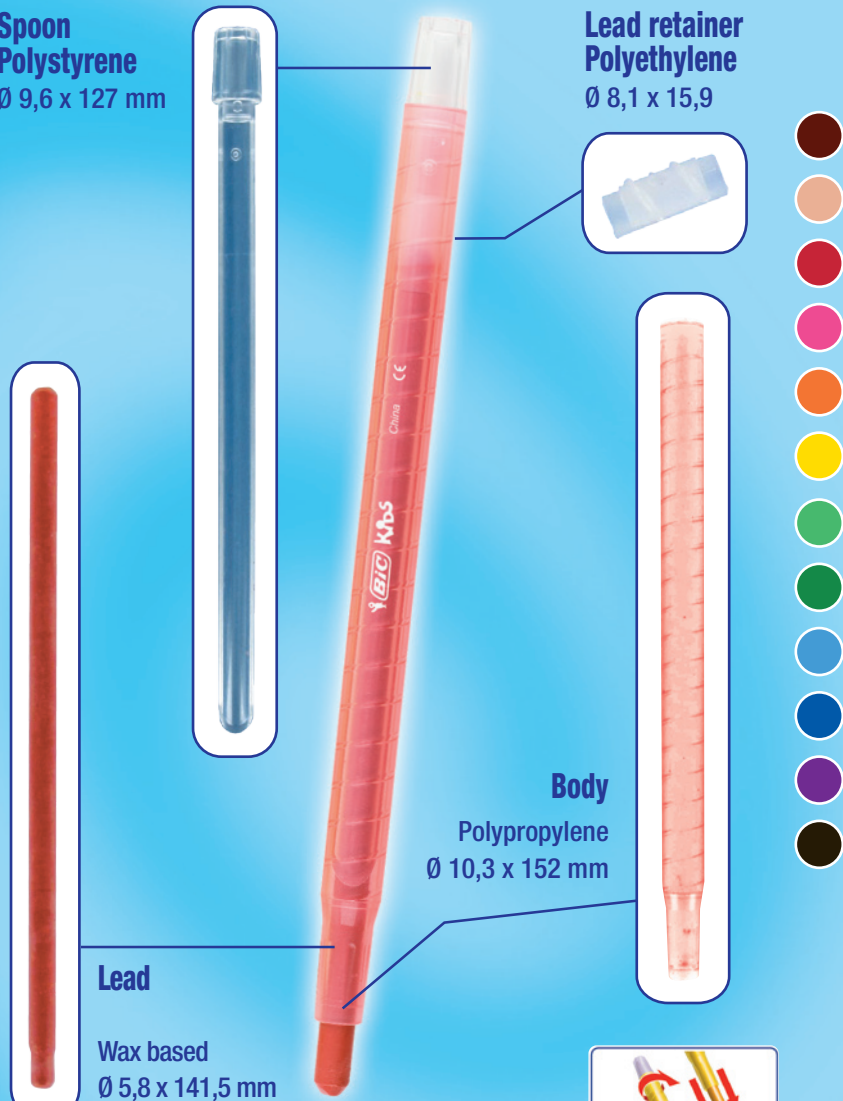
- Twist torque of the lead
- Lead push back force
- Imprint quality

Product safety

- Product assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Talc free product
- Product free of dangerous phthalates (DINP, DIDP, DEHP, DBP, DNOP & BBP)

Spoon
Polystyrene
Ø 9,6 x 127 mm

Lead retainer
Polyethylene
Ø 8,1 x 15,9



Lead

Wax based
Ø 5,8 x 141,5 mm

Body
Polypropylene
Ø 10,3 x 152 mm



Environment

- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- BIC Group Code of Conduct based on ILO conventions
- Auditing process with corrective action plan by an independent company

